# Dynamics and Motion control Lecture 2 Modelling and analysis of dynamics as a basis for control design and simulation

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### Lecture outline

### 1. Introduction

- 2. Mathematical descriptions of models
- 3. Dynamic analysis
- 4. Basic modeling
- 5. Linearization
- 6. Models of typical components and phenomena in mechatronic systems.
- 7. Example: Hydraulic actuator
- 8. Example: Brushless DC-Motor

- Why models ?

# Some examples

- Model based feedback and feed forward control design
- Model based state estimation, non measurable states
- Model based failure diagnostics
- Model based Hardware In the Loop, HIL simulation
- Simulation for various purposes,
- Machine dynamics simulation.
- State machine models for simulation of logic algorithms

How good is your model? How good does it have to be? How do you measure the quality of a model?

# Model characteristics

- Physical properties
  - mechanical
  - electrical
  - fluid mechanics
  - thermal etc.
- System properties
  - time variance vs *invariance* single vs multivariable
    linear vs nonlinear  $\dot{y}(t) = -ay(t) + bu(t)$  $\dot{y}(t) = -a(t)y(t) + b(t)u(t)$  $\dot{y}(t) = -a\sin y(t) + bu(t)$
- Modelling strategy
  - kinematic (motion without forces) /

### dynamic

- (interaction of forces and motion) / static
- *lumped* / distributed parameters
- continuous / discrete /state machines

Model details complexity-



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# Model types

### **Continuous time**

Differential equations (time)

 $\dot{y} = -ay + bu$ 

State space models (time)

$$\dot{x} = Ax + Bu$$
$$y = Cx + Du$$

Transfer functions (frequency)

$$y(s) = \frac{b}{s+a}u(s)$$

### **Discrete time**

Difference equations (time)

y[n] = ay[n-1] + bu[n]

State space models (time)

 $x[n+1] = \Phi x[n] + \Gamma u[n]$ y[n] = Cx[n] + Du[n]

Transfer functions (frequency)

$$y(z) = \frac{b}{z+a}u(z)$$

### Block diagrams for good physical insight

### Example: state space model



 $\dot{x} = Ax + Bu$ y = Cx

Force balance for the rolling mass,

$$m \ddot{y} = \sum F_e = F - ky - d\dot{y}$$

Select states

Model the derivatives of the state

Write in matrix form

$$x_{1} = y, \quad x_{2} = \dot{y}$$

$$\dot{x}_{1} = x_{2}$$

$$\dot{x}_{2} = \frac{1}{m}(F - kx_{1} - dx_{2})$$

$$\dot{x} = \begin{bmatrix} 0 & 1\\ -\frac{k}{m} & -\frac{d}{m} \end{bmatrix} x + \begin{bmatrix} 0\\ \frac{1}{m} \end{bmatrix} F$$

Example: Block diagram

Differential equations are modeled by using integrators

$$\ddot{\mathbf{y}} = \frac{1}{m}(F - k\mathbf{y} - d\dot{\mathbf{y}})$$

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The signals have real units, force, position etc. for increased understanding. It is a specification that you also can simulate.

Simple to extend to nonlinear behavior -

Model of a nonlinear spring

$$\ddot{y} = \frac{1}{m}(F - ky^2 - d\dot{y})$$



### Transfer function models

The Laplace transform of a time serie u(t) is defined as:

A transfer function 
$$G(s)$$
, is the ratio of the output Laplace transform with the input Laplace transform.

$$L\{u(t)\} = \int_{0}^{\infty} u(t)e^{-st}dt$$

$$G(s) = \frac{L\{y(t)\}}{L\{u(t)\}}$$
$$Y(s) = G(s)U(s)$$

Two important special cases: derivative and integration. If the intitial conditions are zero, u(0)=0, then:

$$L\left\{\frac{d^n u}{dt^n}\right\} = s^n$$

$$L\left\{\int_{0}^{\infty} u(t)dt\right\} = \frac{1}{s}$$

### Initial and final value theorems

Final value theorem:

 $f(\infty) = \lim_{t \to \infty} [f(t)] = \lim_{s \to 0} [sF(s)]$ 

Final value for a step input is

$$f(\infty) = \lim_{s \to 0} \left[ sF(s) \frac{1}{s} \right] = \lim_{s \to 0} \left[ F(s) \right]$$

Example, final value for  $G(s) = \frac{1}{s+a}$ with step input is 1/a

Initial value theorem

 $f(0) = \lim_{t \to 0} [f(t)] = \lim_{s \to \infty} [sF(s)]$ 

For all G(s) with higher order denominator as numerator is the initial value for a step input zero.

### Example: Transfer function



The transfer function can be calculated from the state space model. You have to take a matrix inverse. OK numerically in Matlab and symbolically in Maple

$$L{\dot{x} = Ax + Bu}$$
  

$$sx - Ax = Bu$$
  

$$x = (sI - A)^{-1}Bu$$
  

$$y = Cx$$
  

$$y = C(sI - A)^{-1}Bu$$
  

$$G(s) = \frac{y}{u} = C(sI - A)^{-1}B$$

Direct calculation from the differential equation is OK for low order models

$$L\{m\ddot{y} = F - d\dot{y} - ky\}$$
$$ms^{2}y = F - dsy - ky$$
$$(ms^{2} + ds + k)y = F$$
$$G(s) = \frac{1}{(ms^{2} + ds + k)}$$

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### Planes and tools

•Frequency domain

• $G(s) = G(j\omega)$ ,  $\omega$  is the frequency

•Complex pole-zero plane

•Solve for s in numerator and denominator polynomials

•Time domain

•The response y = G(s)u for different u, e.g., step, ramp, etc.

# Complex plane: poles and zeros TF

 $G(s) = \frac{N(s)}{D(s)}$ 

Zeros: set N(s)=0and solve for *s*.

Poles: set D(s)=0and solve for s.

Poles and zeros can be plotted in the complex plane, the real part vs. the imaginary part



The absolute value of s,  $|s| = \sqrt{a^2 + b^2}$ 

Represents a frequency rad/s:

In time domain how fast a response to an input is.
In the frequency plane (Bode) it represents a change in amplitude and phase

•|s| is often called  $\omega_0$ 

Complex plane: poles and zeros state space

The poles are the eigenvalues of the A matrix calculated by:

 $\det(sI - A)^{-1}$ 

The zeros depends on the output, that is: the C matrix Different C matrix gives different zeros Example: mass and spring  $x_1 = \text{position}$  $x_2 = \text{velocity}$ u = force  $\dot{x} = \begin{bmatrix} 0 & 1 \\ k/m & 0 \end{bmatrix} x + \begin{bmatrix} 0 \\ 1 \end{bmatrix} F$ if:  $y = \begin{bmatrix} 1 & 0 \end{bmatrix} x$ then:  $G(s) = \frac{1}{ms^2 + k}$ if:  $y = \begin{bmatrix} 0 & 1 \end{bmatrix}$ then:  $G(s) = \frac{s}{ms^2 + k}$ 

# Frequency domain response

For any transferfunction G(s) with the input

 $u(t) = 1.0\sin(\omega t)$ 

will give the output

 $y(t) = a\sin(\omega t + \phi)$ 

With the gain,

 $a = |G(j\omega)|$ 

and the phase

$$\phi = \tan^{-1} \left( \frac{\operatorname{imag} G(j\omega)}{\operatorname{real} G(j\omega)} \right)$$

### Integrator and derrivator







Poles and zeros: *Integrator:* pole: s=0 zero: none *derivate:* pole: none zero: s=0

#### Step response for an integrator



What is the step respone for a Derrivator ?

# First order polynomial

Two ways of writing:

 $\tau s + 1$ 

$$G(s) = \frac{k}{s+a}$$
 Good for frequency domain,  
 $G(s) = \frac{k}{s+a}$  Good for time domain

### Characteristics are: Pole Dc-gain Time constant Cut-off frequency Phase lag at high freq.



### Second order TF in complex plane

Model:

$$G(s) = \frac{\omega_0^2}{s^2 + 2\zeta\omega s + \omega_0^2}$$

Poles, complex conjugate when:  $\zeta < 1$ 

$$s = -\zeta \omega_0 \pm \sqrt{\zeta^2 - 1} \omega_0 = -\zeta \omega_0 \pm j \sqrt{1 - \zeta^2} \omega_0$$

Un-damped resonance frequency:



Second order TF in time and frequency domains

Two models with same frequency but different damping



Low pass characteristics, 180 degree phase shift at high frequencies Overshot, What is the damping ratio ?

### Superposition and dominant dynamics (poles)



The TF with the slowest pole dominates the step response

# Influence of a real zero

$$G(s) = \frac{\left(\frac{s}{\omega_0 a} + 1\right)\omega_0^2}{s^2 + 2\xi\omega_0 s + \omega_0^2} \quad a = [0.5, 1, 2, 4]$$







Higher order models: pole/zero in bode

$$G_1(s) = \frac{s+10}{(s+1)(s+100)}, \ G_2(s) = \frac{s+100}{(s+1)(s+10)}, \ G_3(s) = \frac{s+1}{(s+10)(s+100)}$$



### Pole access

The number of poles and zeros equals the order of the denominator and nominator respectively. For a TF we define the number of poles and zeros as  $n_D$  and  $n_N$ 

The pole access is defind as:  $n_A = n_D - n_N$ 

•TF with  $n_A > -1$  are called proper.

•If  $n_A = 0$ , is the model output constant at high frequencies, a step response will give a nonzero initial value.

 $G(s) = \frac{N(s)}{D(s)}$ 

•If  $n_A > 0$ , is the model output zero at high frequencies, a step response has zero initial value

•If  $n_A < 0$ , is the model not proper, the gain at high frequencies is infinite, it is not possible to make a step response for such a model

### Example: pole access

$$G_{1}(s) = \frac{s+1}{s+10}, \quad n_{A} = 0$$

$$G_{2}(s) = \frac{s+5}{(s+10)(s+1)}, \quad n_{A} = 1$$

$$G_{3}(s) = \frac{(s+1)(s+50)}{(s+10)}, \quad n_{A} = -1$$

Relationship between initial value and Dc-gain in frequency and time domain for models with different pole access OBS! No step response for  $G_3(s)$ 

 $dB = 20\log 10(mag)$ 



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Modelling from physical properties

Mechatronic system design Janscheck

section 2.3-2.3.4 (except the parts with Lagrange and Hamilton)
section 2.3.8

•Lumped models

•Descriptions of basic elements

- Energy storage and dissipative energy
- Mechanical, translational and rotation

•mass, inertia, damping, friction, stiffness

•Electric

•Resistors, inductors, capacitors

# Distributed vs. lumped parameters models

A spring has a distributed mass, it gives a force when compressed or extended
The model is a partial differential equation with mass distribution
If the spring is first compressed and then released it starts to oscillate with zero speed at the fixed end



•Modeling the spring as a massless spring and a point mass gives a lumped model with two elements.

•The spring can now be modeled using ordinary differential equations with an equivalent mass m, and spring stiffness  $k_{f}$ .

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## Different concepts of modelling



Dynamics and Motion Control

### Trough and across variables

Mechanical components



 $v_i$  velocity at node *i* 

### **Electrical components**



*v<sub>i</sub>* voltage at node *i* 

f force **trough** the component

*i* current **trough** the component

 $V = v_1 - v_2$  velocity **across** the component  $U = v_1 - v_2$  voltage **across** the component

### How do you measure the variables?

### Elements that can store enegy



### Rotational mechanical elements



Elements that only dissipates energy



### Connecting basic elements

- Mechanical properties -> Newtons laws
- Electrical properties -> Kirchhofs laws
- Parallel and series equations
  - Node and loop equations
- The principles of impedance and mobility
- The order of the differential equations equals the number of energy storage elements
| — Connection of elements —  |   |   |
|---|---|---|
|   | The velocity/voltage across the component   | The force/current<br>through the<br>component                                     |
| Series connection<br>V <sub>1</sub> V <sub>2</sub>  | $V_1 = v_1 - v_2$ $V_2 = v_2 - v_3$   |   |
| $f_1$ $v_2$ $v_2$ $v_3$ $f_2$ $v_3$ $f_2$ $V_2$ $V_3$ $f_2$ $V_3$ $f_2$ $V_3$ $f_2$ $V_3$ $f_2$ $V$ $V_3$ | $\sum V = 0$<br>$V = V_1 + V_2$<br>$V = (v_1 - v_2) + (v_2 - v_3)$<br>$V = v_1 - v_3$ | $f_1 = f_2$   |
| Parallel connection<br>$V_1$ $f_1$ $C_1$ $f_1$ $V_2$ $f_2$ $C_2$ $V_2$  | The same:<br>$V_1 = V_2$<br>$= v_1 - v_2$   | Trough $C_1$<br>$f_1$<br>Trough $C_2$<br>$f_2$<br>$\sum f = 0$<br>$f = f_1 + f_2$ |

# Connection of components

	Parallel Node equation	Series Loop equation
Mechanical:	$m\frac{dv}{dt} = \sum f$ force balance equation or Newtons 2 : nd law	$\frac{df}{dt} = k_i(v_{1_1} - v_{1_2}) - \dots - k_n(v_{n_1} - v_{n_2})$ compatibility equation
Electrical:	$C\frac{dU}{dt} = \sum i$ Kirchofs current law	$L\frac{di}{dt} = R_1(u_{1_1} - u_{1_2}) - \dots - R_n(u_{n_1} - u_{n_2})$ Kirchofs voltage law

## State space modelling steps

- Make a lumped sketch of the elements (for mechanical modeling)
- Make a free-body figure (mechanical) or circuit diagram (electrical)
- Give notation to parameters, node and loop variables
- Write the constitutive equations
  - Gives the states of the model
- Write the node and loop equations
- Eliminate unwanted variables
- Write the equations in matrix form

### Example : Electric circuit

Constitutive equations

 $C\frac{dU_C}{dt} = i_C$  $U_o = Ri_R$ 

 $U_C = U_R = U_o$ 

 $U_L + U_o = U_i$ 

 $L\frac{di_L}{dt} = U_L$ 



Eliminate

 $U_L$   $i_C$   $i_R$   $U_R$   $U_o$ 

Loop equations

Model

 $\dot{x}_{1} = \frac{1}{L}(U_{i} - x_{2})$  $\dot{x}_{2} = \frac{1}{C}(x_{1} - \frac{1}{R}x_{2})$ 

Node equation  $i_L = i_C + i_R$ 

State and output  $x_1 = i_L \quad x_2 = U_C$  $y = \begin{bmatrix} U_o \\ i_L \end{bmatrix}$ 

input

 $U_i$ 

 $\dot{x} = \begin{bmatrix} 0 & -\frac{1}{L} \\ \frac{1}{C} & -\frac{1}{RC} \end{bmatrix} x + \begin{bmatrix} \frac{1}{L} \\ 0 \end{bmatrix} U_i$ 

 $y = \begin{bmatrix} 0 & 1 \\ 1 & 0 \end{bmatrix} x$ 

Dynamics and Motion Control

Matrix

form

### **Example : Mechanical**



Compare the mechanical and electric systems -

$$\dot{x} = \begin{bmatrix} 0 & -k \\ \frac{1}{m} & -\frac{d}{m} \end{bmatrix} x + \begin{bmatrix} k \\ 0 \end{bmatrix} v_i \qquad \dot{x} = \begin{bmatrix} 0 & -\frac{1}{L} \\ \frac{1}{C} & -\frac{1}{RC} \end{bmatrix} x + \begin{bmatrix} \frac{1}{L} \\ 0 \end{bmatrix} U_i$$
$$y = \begin{bmatrix} 0 & 1 \\ 1 & -d \end{bmatrix} x \qquad y = \begin{bmatrix} 0 & 1 \\ 1 & 0 \end{bmatrix} x$$

Mechanical: 
$$\frac{1}{m}$$
 k d  
Electrical:  $\frac{1}{C}$   $\frac{1}{L}$   $\frac{1}{R}$ 

The mechanical system:

the mass and damper are in parallell !

Alternative selection of states in mechanical systems

Sometimes the position is needed as state or output of the model



*y* is the position that corresponds to the velocity. Select the states as position and velocity



### Using impedance and mobility as modelling tools

For electric circuits U = Zi where Z is the impedance

For mechanical systems V = Mf where M is the mobillity

Equivalente impeadance and mobillity for series conections

Equivalente impeadance and mobillity for parallellconections

$$\frac{1}{Z_e} = \frac{1}{Z_1} + \frac{1}{Z_2} + \dots + \frac{1}{Z_n}$$

 $Z_{\rho} = Z_1 + Z_2 + \dots + Z_n$ 

Two elements in parallell

$$Z_e = \frac{Z_1 Z_2}{Z_1 + Z_2}$$

ElectricalMechanical
$$Z_C = \frac{1}{Cs}$$
 $M_m = \frac{1}{ms}$  $Z_L = Ls$  $M_k = \frac{1}{k}s$  $Z_R = R$  $M_d = \frac{1}{d}$ 

### Divisions, getting other outputs

Voltage and velocity divisions





Current and force divisions





### Same example as in slide xx

The equivalent impedance from i to  $U_{i}$ .

$$U_i = Z_e i$$

C and R in parallel,  $Z_p = \frac{R/Cs}{1/Cs + R} = \frac{R}{RCs + 1}$ 

L in serie 
$$Z_e = Ls + Z_p = \frac{LRCs^2 + Ls + R}{RCs + 1}$$

What is the order of the model ?



The output impedance from  $U_i$  to  $U_o$ .

$$U_o = Z_o U_i$$
$$Z_o = \frac{Z_p}{Z_p + Z_L}$$
$$Z_o = \frac{R}{RCLs^2 + Ls + R}$$

What is the dc-gain ?

State space model

$$\dot{x} = \begin{bmatrix} 0 & -\frac{1}{L} \\ \frac{1}{C} & -\frac{1}{RC} \end{bmatrix} x + \begin{bmatrix} \frac{1}{L} \\ 0 \end{bmatrix} U_i$$

$$y = \begin{bmatrix} 0 & 1 \\ 1 & 0 \end{bmatrix} x$$

## Same example as in slide xx

The equivalent mobility from f to V.

$$V = v_i = M_e f$$

$$M_e = M_k + \frac{M_m M_d}{M_m + M_d}$$

$$M_e = \frac{s}{k} + \frac{1/(dms)}{1/(ms) + 1/d}$$

$$M_e = \frac{ms^2 + ds + k}{(ms + d)k}$$

The velocity at node 1,  $v_1$  using velocity division

$$v_1 = \frac{\frac{M_m M_d}{M_m + M_d}}{M_k + \frac{M_m M_d}{M_m + M_d}} v_i$$
$$v_1 = \frac{k}{ms^2 + ds + k} v_i$$



$$\dot{x} = \begin{bmatrix} 0 & -k \\ \frac{1}{m} & -\frac{d}{m} \end{bmatrix} x + \begin{bmatrix} k \\ 0 \end{bmatrix} v_i$$
$$v_1 = \begin{bmatrix} 0 & 1 \end{bmatrix} x$$

Transferfunction from  $v_i$  to  $v_1$  by:

$$v_1(s) = C(sI - A)^{-1}B v_i(s)$$

Calculated in Maple we get:

$$v_1 = \frac{k}{ms^2 + ds + k}v_i$$

Example where state space technique is simpler





Using node and loop equations

$m_1 \dot{v}_1 = f - d_1 (v_1 - v_2)$
$m_2 \dot{v}_2 = d_1 v_1 - (d_1 + d_2) v_2$

Differential eq.

states

$$x_1 = v_1, \qquad x_2 = v_2$$

$$\dot{x} = \begin{bmatrix} -\frac{d_1}{m_1} & \frac{d_1}{m_1} \\ \frac{d_1}{m_2} & -\frac{d_1+d_2}{m_2} \end{bmatrix} x + \begin{bmatrix} \frac{1}{m_1} \\ 0 \end{bmatrix} f \qquad \text{model}$$

### Same example with mobility technique



$V_3 = V_4 = V_{34} = v_2$	Parallel ->	$M_{34} = \frac{M_{d1}M_{m1}}{M_{d1} + M_{m1}}$
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 $V_2 = v_1 - v_2 \neq V_{34}$  Series ->  $M_{234} = M_2 + M_{34}$ 

 $V_{234} = V_2 + V_{34} = (v_1 - v_2) + v_2 = v_1$   $V_{234} = V_2 + V_{34} = (v_1 - v_2) + v_2 = v_1$   $V_1 = v_1 = V_{234}$ Parallel ->  $M_{1234} = \frac{M_1 M_{234}}{M_1 + M_{234}}$ 

Model order with position as output of a model

Two systems with parallel connections,  $V_1 = V_2$ 



### Draw the step response for each model

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### Linearization

• A nonlinear model  $\dot{x} = f(x, u)$  y = g(x, u) can be linearized around some operating point  $\{x_Q, u_Q\}$  by considering a neighbourhood around the operating point and approximating the nonlinear model with a truncated Taylor series.

Set  $x = x_Q + \Delta x$ ,  $u = u_Q + \Delta u$  and  $y = y_Q + \Delta y$ , then



### Example: pendelum



Example: nonlinear spring,  $f=ky^2$ 



See Simulink model

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### DC motor with permanent magnets in the stator

#### **Electric part:**

The rotor winding has an inductance, a resistance and a backemf voltage proportional to rotor velocity



#### **Mechanical part:**

A torque  $T_m$  between rotor and stator is proportional to rotor current. The rotor inertia,  $J_R$ A load  $T_L$  on the outgoing shaft.





 $J_r$  is the motors rotor inertia,  $J_g$  the gearbox inertia calculated on the motor side,  $J_l$  the inertia of a load connected to the gearbox output and *n* the gear ratio.

$$(J_r + J_g)\ddot{\varphi}_r = T_m - T_g$$
  

$$J_l\ddot{\varphi}_l = nT_g - T_l$$
  
solve for  $T_g$  in one eq, and put in the other.  

$$T_g = \frac{J_l\ddot{\varphi}_l}{n} + \frac{T_l}{n} = \frac{J_l\ddot{\varphi}_r}{n^2} + \frac{T_l}{n}$$
  

$$\left(J_r + J_g + \frac{J_l}{n^2}\right)\ddot{\varphi}_r = T_m - \frac{T_l}{n}$$

Compare with an electrical transformer

### Nonlinear friction model



### Implementation of Karnop's friction model



**Coulumb friction** 

Dc-motor simulation with torque input and Coulumb friction

 $T_{applied} = 1.5e^{-3}\sin(0.5t)$ 

 $T_c = 0.4e^{-3}$ 



-1

-1.5 L 0





 $J\phi = T_{applied} - T_{friction}$ 

1

Time [s]

1.5

2

0.5

# Higher order dynamics in moving machine parts-

- All material has finite stiffness
- Lumped models with mass, spring and damper
  - Multi Body Systems, MBS
- Resonance and anti resonance frequencies,
- Gives phase lag which can make feedback systems instable
- For a general theory on MBS see any textbook in Robotics or for an introduction, Jansheck chapter 4.
- Reading material Jansheck section 4.4 4.7.5
- Which frequencies can affect a feedback system in a negative way

General MBS

Two basic types of MBS systems





Machines where parts can move with relative motion in different coordinate systems Machines where the relative motion is because of flexible (not stiff) parts. Same coordinate system. General nonlinear model of MBS systems •

Based on Newton Euler can a general matrix based equations of motion be written as the nonlinear model

 $M(q,t)\ddot{q} + g(q,\dot{q},t) = f(q,\dot{q},t)$ 

Where:

 $q \in \Re^{N_{DOF}}$  are  $N_{DOF}$  the minimal number of generalized coordinates

 $M \in \Re^{N_{DOF} \times N_{DOF}}$  is the mass matrix

 $g \in \Re^{N_{DOF}}$  generalized spring, damping, Coriolis forces

 $f \in \Re^{N_{DOF}}$  generalized external forces

### Linearized model of MBS

Linearizing around a stable position  $q_{*_0}$  gives that  $q(t) = q_{*_0} + y(t)$  and the equations of motion as

 $M\ddot{y} + (B+G)\dot{y} + (K+N)y = f(t)$ 

Where all matrices are  $N_{DOF} \times N_{DOF}$ 

 $M = M^T$ , My are the inertial forces

 $B = B^T$ , By are the damping forces

 $G = -G^T$ , Ny are the gyroscopic forces

 $K = K^T$ , Ky are the spring forces

 $N = -N^T$ , Ny are the non - conservative forces N is always zero for our models

### Structured modeling of MBS with flexible linkage

$$K = \begin{bmatrix} k_1 + k_2 & -k_2 \\ -k_2 & k_2 + k_3 & -k_3 \\ & -k_3 & k_3 + k_4 & -k_4 \\ & & \ddots & -k_N \\ & & & -k_N & k_N + k_{N+1} \end{bmatrix}$$

 $M = diag(m_1 \ m_2 \ m_3 \ m_4 \ \cdots \ m_N)$ 

$$B = \begin{bmatrix} b_1 + b_2 & -b_2 \\ -b_2 & b_2 + b_3 & -b_3 \\ & -b_3 & b_3 + b_4 & -b_4 \\ & & \ddots & -b_N \\ & & & -b_N & b_N + b_{N+1} \end{bmatrix}$$

 $y = (y_1 \quad y_2 \quad y_3 \quad y_4 \quad \cdots \quad y_N)^T$ a)  $\begin{bmatrix} k_1 & k_2 & k_3 & k_N & k_{N+1} \\ \hline m_1 & m_2 & m_2 & m_2 & m_N &$ 





equation of motion My + By + Ky = f(t)

Define a state vector  $x_i = (y_i \quad \dot{y}_i)^T$ 

Gives the state space model

$$\dot{x} = Ax + Bf = \begin{bmatrix} 0 & E \\ -M^{-1}K & -M^{-1}B \end{bmatrix} x + \begin{bmatrix} 0 \\ M^{-1} \end{bmatrix} f$$

# Dynamic of the MBS

**Poles** are simply calculated as the eigenvalues of the *A* matrix

The **zeros** and therefore also the frequency response depends on which mass is actuated and which mass is measured. That is, on which row in the B matrix and which column in the C matrix.





# Dc motor with week shaft

$$G_{w}(s) = \frac{b_{w}}{s(s+a_{w})} \frac{s^{2}/\omega_{a}^{2} + 2\zeta_{a}s/\omega_{a} + 1}{s^{2}/\omega_{0}^{2} + 2\zeta_{0}s/\omega_{0} + 1}$$
$$G_{s}(s) = \frac{b_{s}}{s(s+a_{s})}$$

If  $|a_s|$  is sufficiently smaller than  $\omega_0$ 



Then:

$$G_w(s) \approx \frac{b_s}{s(s+a_s)} \frac{s^2 / \omega_a^2 + 2\zeta_a s / \omega_a + 1}{s^2 / \omega_0^2 + 2\zeta_0 s / \omega_0 + 1}$$

Example: Identify MBS model

Simplest approach is to make a step response to velocity and measure time constant, 1/a and resonance frequency  $\omega_0$ 



## Example continued

Antiresonance frequency

$$\omega_a = \omega_0 \sqrt{\frac{m_1}{m_1 + m_2}} = 24.2$$

Gives the parametric model  $G = \frac{0.2 \cdot 1.67}{s + 1.67} \frac{(s/24.2)^2 + 1}{(s/42)^2 + 1}$ 

#### Compare frequency response



Compare step response



Red lines original model Blue lines identified model

Dynamics and Motion Control

Model of: Backlash or play (glapp på svenska)





### Spring loaded model











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## Hydraulic systems

- Pressure difference is the across variable
- Volume flow is the *through* variable
- Node and loop equations
- Fluid capacitance and fluid resistance
- Volume and pressure sources -> Pumps
- Flow and pressure control valves -> servo valves
- Fluid to mechanical transformers -> cylinders and motors
- Modeling example : flow controlled hydraulic cylinder

## Hydraulic components





Through type  

$$I_{f} \frac{dQ}{dt} = P$$

$$I_{f} = \text{fluid inertance}$$
Not so important !  

$$pipe$$

$$p_{i} \xrightarrow{\qquad pipe} P_{o}$$

$$Q \quad \text{flow}$$
for a circular pipe  

$$I_{f} = \frac{\rho l}{A}$$

$$\rho = \text{density} \left[\frac{kg}{m^{2}}\right]$$

$$l = \text{length of pipe} [m]$$

$$A = \text{cross sectional}$$
area of pipe  $[m^{2}]$ 

Disipative type  

$$R_f Q = P$$
  
 $R_f$  = fluid resistance

$$p_i \xrightarrow{p_i} p_o$$

$$Q \quad \text{flow}$$

$$Q = R_f \sqrt{(p_i - p_o)}$$

### Compressibility of hydraulic oil

Density increase, (volume decrease) of hydraulic oil is more than 100 times larger then that of steel. So it can not be neglected.



Bulk modulus, 
$$\beta = -V\left(\frac{\partial p}{\partial V}\right) = \rho\left(\frac{\partial p}{\partial \rho}\right) \approx 2 \cdot 10^9 \left[\frac{N}{m^2}\right]$$
 density,  $\rho = \frac{m}{V} \left[\frac{kg}{m^3}\right]$ 

Mass flow into a constant volume,

$$\dot{m} = Q\rho = \frac{d}{dt} (V_0 \rho) = V_0 \frac{d\rho}{dt}$$

From definition,

$$d\rho = \frac{\rho}{\beta}dp$$

Hence,

$$Q = \frac{V_0}{\beta} \frac{dp}{dt}$$

 $C_f = \frac{V_0}{\beta}$ 



With,

### Hydraulic circuits

There are a lot of hydraulic details in a system but we will concentrate on a few components that are important for the dynamics.





4-way 3 position directional valve (closed center)

## Spool valve model

- Spool assumptions
  - No leakage, equal cylinder actuator areas

**Orifice model for sharp edged orifice:** 

 $R_{v}$ , a constant given by valve data sheet

- Sharp edged, steady flow
- Opening area proportional to  $x_{\nu}$
- Return pressure is zero

 $C_d$ , Discharge constant

 $A_{o}$ , effective opening area

 $\Delta p$ , pressure drop over orifice

Symmetrical

Q, flow

 $\rho$ , density



$$\longrightarrow Q = C_d A_o \sqrt{\frac{2}{\rho} \Delta p} \left[ \frac{m^3}{s} \right]$$

set:

$$Q_1 = R_v \sqrt{p_s - p_1} x_v$$
  

$$Q_1 = R_v \sqrt{p_2 - p_t} x_v$$
  

$$x_v > 0$$

$$Q_1 = R_v \sqrt{p_1 - p_t} x_v$$
  

$$Q_1 = R_v \sqrt{p_s - p_2} x_v$$
  

$$x_v < 0$$

## The complete model

Constitutive 
$$m\dot{v} = f_m$$
  
equations:  $C_f \dot{p}_1 = Q_1$   
 $C_f \dot{p}_2 = Q_2$   
 $Q_{1v} = R_v \sqrt{p_s - p_1} x_v$   
 $Q_{2v} = R_v \sqrt{p_2} x_v$   
Node eq.  $f_m = p_1 A - p_2 A - f_f - f_e$   
 $Q_1 = Q_{1v} - Q_c$ 

Loop eq.

The valve dynamics, spool mass and solenoid must be modeled. Physical model is difficult, flow forces on spool.

 $Q_2 = -Q_{2v} + Q_c$ 

A second order model from valve input signal to spool position is usually sufficient.

Parameters from valve data sheets.

$$x_v = \frac{\omega_0^2}{s^2 + 2\zeta\omega_0 s + \omega_0^2} u$$

*m*, mass of piston, piston rod and load *A*, effective piston area  $f_f$ , friction force,  $f_e$ , external force  $x_v > 0$ 



Volume flow due to piston velocity.

$$Q_c = Av$$

### Linearizing the model

Linearize around an operating point  $p_{1Q}$ ,  $p_{2Q}$  and  $x_{vQ}$ , assume  $p_t = f_f = 0$ 

$$0 = p_{1Q}A - p_{2Q}A - f_e \Rightarrow p_{1Q} = p_{2Q} - \frac{f_e}{A}$$

$$0 = R_v \sqrt{p_s - p_{1Q}} x_v - Av \Rightarrow \left(\frac{Av}{C_v x_v}\right)^2 = p_s - p_{1Q}$$

$$p_{1Q} = \frac{p_s}{2} + \frac{f_e}{2A}$$

$$p_{2Q} = \frac{p_s}{2} - \frac{f_e}{2A}$$

$$p_{2Q} = \frac{p_s}{2} - \frac{f_e}{2A}$$

$$x_{vQ}, \text{ must be m}$$

$$x_{vQ}$$
, must be manually selected

Define, 
$$R_i, K_i \longrightarrow Q_1 = K_1 \Delta x_v + R_1 \Delta p_l$$
  
 $Q_2 = K_2 \Delta x_v + R_2 \Delta p_2$ 

 $x_v = x_{vQ} + \Delta x_v$  $p_1 = p_{1Q} + \Delta p_1$ where:  $p_2 = p_{2Q} + \Delta p_2$ 

$$R_{1} = \left| \frac{\partial Q_{1}}{\partial p_{1}} \right|_{\substack{p_{1} = p_{1Q} \\ x_{v} = x_{vQ}}} = -\frac{R_{v}x_{vQ}}{2\sqrt{p_{s} - p_{1Q}}} = -\frac{1}{\sqrt{2}} \frac{R_{v}x_{vQ}}{\sqrt{p_{s} - \frac{f_{e}}{A}}}$$
$$R_{2} = \left| \frac{\partial Q_{2}}{\partial p_{2}} \right|_{\substack{p_{2} = p_{2Q} \\ x_{v} = x_{vQ}}} = -\frac{R_{v}x_{vQ}}{2\sqrt{p_{2Q}}} = -\frac{1}{\sqrt{2}} \frac{R_{v}x_{vQ}}{\sqrt{p_{s} - \frac{f_{e}}{A}}}$$

$$K_{1} = \left| \frac{\partial Q_{1}}{\partial x_{v}} \right|_{\substack{p_{1} = p_{1Q} \\ x_{v} = x_{vQ}}} = R_{v} \sqrt{p_{s} - p_{1Q}} = R_{v} \sqrt{\frac{p_{s}}{2} - \frac{f_{e}}{2A}}$$
$$K_{2} = \left| \frac{\partial Q_{2}}{\partial x_{v}} \right|_{\substack{p_{2} = p_{2Q} \\ x_{v} = x_{vQ}}} = -R_{v} \sqrt{p_{2Q}} = -R_{v} \sqrt{\frac{p_{s}}{2} - \frac{f_{e}}{2A}}$$

Linear model

Select states:

$$x_1 = x_v, x_2 = v_v, x_3 = v, x_4 = p_1, x_5 = p_2$$

d, linear friction coeficient

$$\dot{x} = \begin{bmatrix} 0 & 1 & 0 & 0 & 0 \\ -\omega_v^2 & -2\zeta\omega_v & 0 & 0 & 0 \\ 0 & 0 & -\frac{d}{m} & \frac{A}{m} & -\frac{A}{m} \\ \frac{K_1}{C_f} & 0 & -\frac{A}{C_f} & \frac{R_1}{C_f} & 0 \\ \frac{K_2}{C_f} & 0 & \frac{A}{C_f} & 0 & \frac{R_2}{C_f} \end{bmatrix} x + \begin{bmatrix} 0 \\ \omega_v^2 \\ 0 \\ 0 \\ 0 \end{bmatrix} u$$

Step response

$$p_s = 20 [MPa]$$
$$m = 100 [kg]$$
$$A_c = \pi 0.025^2 [m^2]$$



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## - 3-phase electric motors

- Asynchronous machines have windings in both stator and rotor
- Permanent magnet 3-phase motors have only winding in stator
  - Also called Synchronous motors (rpm synchronous to electric field rotation)
- Two types
  - Brushless DC motor BLDC or Trapezoidal motor
  - Permanent Magnet Synchronous Machine PMSM or Sinusoidal motor
- Advantage over DC-motor
  - cooling -> higher currents and/or smaller size
- Disadvantage over DC-motor
  - More advanced control -> electronic commutation (software)

## Electromechanical design

8-pole motor (4 magnets)



#### 2-pole motor (1 magnet)



http://www.stefanv.com/rcstuff/qf200212.html

### Back EMF depends on motor design



Different Modeling and control strategies are used for the two kinds

BLDC control structure (trapezoidal)



## PMSM control structure

### Field Oriented Control



#### Phase currents are sampled synchronously to PWM signals

## Commutation of trapezoidal motor (BLDC)



## **BLDC** model structure



Modeling steps:

- 1. Set up the differential equations for the phase currents
- 2. Model the shape of the EMF and flux
- 3. Calculate the electric torque
- 4. Model the commutation logic based on hall sensors or position
- 5. Model the inverter
- 4 and 5 can be modeled in one state machine (state flow)

## 1. Differential equations for phase currents

$$\begin{bmatrix} U_{ab} \\ U_{bc} \\ U_{ca} \end{bmatrix} = \begin{pmatrix} R + L\frac{d}{dt} \\ 0 & 1 & -1 \\ -1 & 0 & 1 \end{bmatrix} \begin{bmatrix} i_a \\ i_b \\ i_c \end{bmatrix} + \begin{bmatrix} 1 & -1 & 0 \\ 0 & 1 & -1 \\ -1 & 0 & 1 \end{bmatrix} \begin{bmatrix} e_a \\ e_b \\ e_c \end{bmatrix}$$

$$z = Ri + L\frac{d}{dt} i$$
Same R and L in each phase
$$i_c = -i_a - i_b$$

$$\begin{bmatrix} U_{ab} \\ U_{bc} \end{bmatrix} = \begin{pmatrix} R + L\frac{d}{dt} \\ 1 & 2 \end{bmatrix} \begin{bmatrix} i_a \\ i_b \end{bmatrix} + \begin{bmatrix} 1 & -1 & 0 \\ 0 & 1 & 1 \end{bmatrix} \begin{bmatrix} e_a \\ e_b \\ e_c \end{bmatrix}$$
Phase to phase
$$\bigcup_{bc} \bigcup_{ca} \bigcup_{ca}$$

е

2. Back EMF model



A simple way to simulate is to, take cos(f()) and saturate it between -0.5...0.5 and then multiply it with 2. Which is how the plot above has been done.



## 

Same shape as the EMF

$$T_e = K_t \left( f(\theta) i_a + f\left(\theta - \frac{2\pi}{3}\right) i_b + f\left(\theta - \frac{4\pi}{3}\right) i_c \right)$$

# 4. Commutation logic

One way to find the correct commutation sequence is to calculate the phase to phase EMF.  $E_{xy} = e_x - e_y$ Maximum magnetic torque is achieved when the phase currents are flow in the same direction, for example for  $E_{ab}$ should  $i_a > 0$  and  $i_b < 0$ . Which is achieved with  $U_{ab} = V_{s}$ 

See xxx for proof.



## 5. Model the inverter

Each energized state must be modeled separately Let's start with state  $Q_1Q_4$  when  $U_{ab} = V_s$ What is then  $U_{bc}$ ?

Redraw the motor inverter system for easier analysis



Is phase C connected to plus or ground?

It depends on the direction of the current in C from previous state

For positive direction (rotation) was previous state  $U_{bc} = -V_s$ ,  $Q_5 Q_4$  closed Gives  $i_c > 0$ 

## 5. Model the inverter

Now can we calculate  $U_{bc}$  $e_a$  $e_c$ Ζ Ζ CА Ζ *i* in current *i* at the start  $V_s$  $U_{bc}$ state of the new state  $e_b$ В

 $U_{bc} = 0$  short circuit between B and C

After some time the current in C will become zero, what happens then?

## 5. Model the inverter

Equivalent circuit when  $i_c = 0$ 



There are two loops, one directly from B to C and one via A

Loop BC, 
$$-e_b - Zi_b + e_c + U_{bc} = 0$$
  
Loop BAC,  $V_s - e_a - Zi_a + e_c + U_{bc} = 0$   
 $i_c = 0$ , gives  $i_b = -i_a$   
hence :

$$U_{bc} = \frac{1}{2} \left( -V_s + e_a + e_b - 2e_c \right) = \frac{1}{2} \left( -V_s + E_{ac} + E_{bc} \right)$$

This must be done for all six states in both directions of rotation but, only for  $U_{ab}$  and  $U_{bc}$  since  $U_{ca}$  is not needed in the differential equations.



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## Voltage step input



## Step response cont.



#### Torque ripple because of the commutation